

## **plastic fish lure mold plastic products injection moulding**

### **Details :**

Mold Name molds

Mold Shaping Plastic mould ,plastic mold, plastic injection mold, plastic injection mould

De-mold Type Automatic Eject

Mold Base LKM & HASCO & DME

Mold Material NAK80,S136,H13 ,718H,P20,and so on

Mould Cavity Singe or multi as your requirement

Sprue Gate YUDO runner ,Hot runner, Cold runner ,Pin -point gate, Submarine gate, etc

Design Software UG,PROE,CAD etc

Plastic Material PP, PC, PS, POM, PE, PU, PVC, ABS, PMMA, etc

Mold Life 100,000-1,000,000 shots

Delivery Time 15-35 days

Payment Terms T/T ,etc

Packaging Wooden Cases

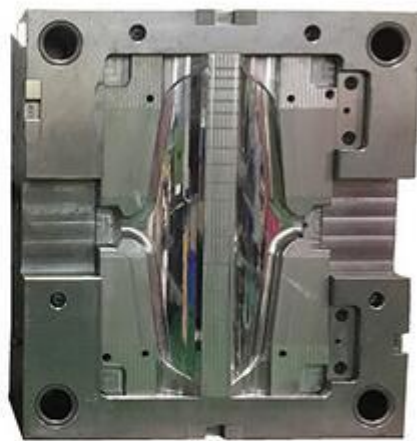
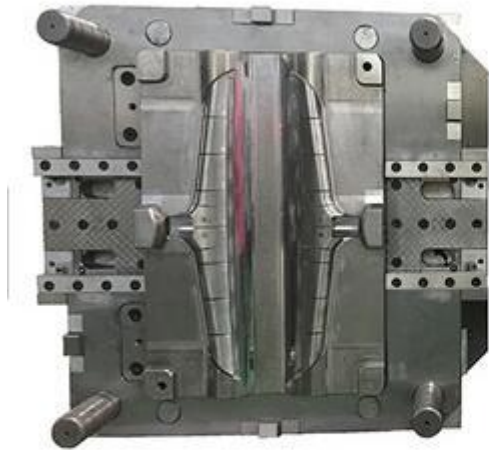
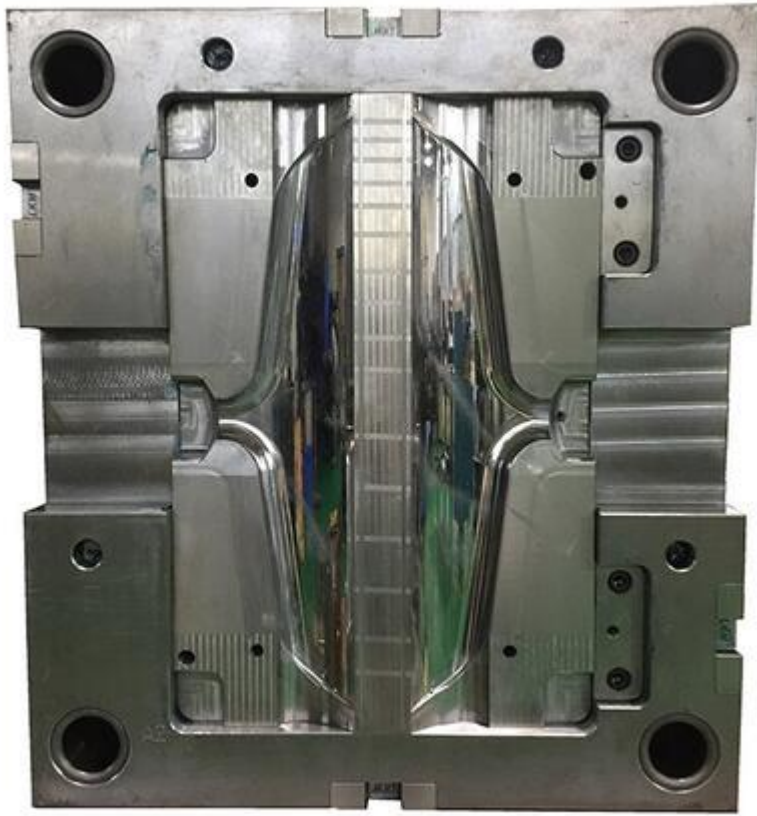
Transportation By sea or by air as your requirement

Export Country worldwide

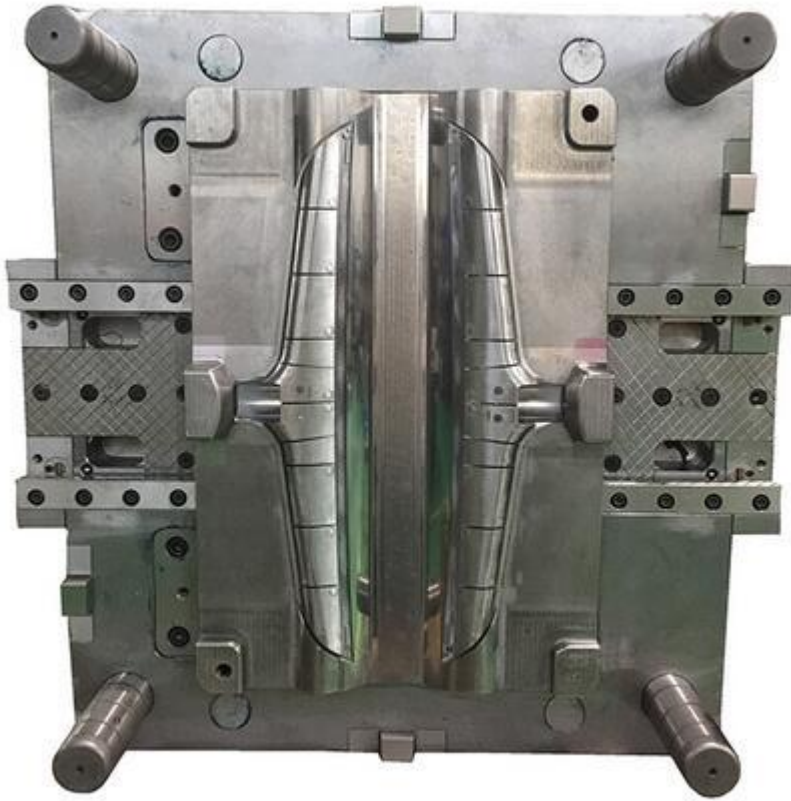
Specification As your requirement

OEM /ODM Order Welcome

### **Pictures:**







## About ABIS

ABIS was founded in Shenzhen China, adjacent to Hong Kong, in 1996, has its own factory of 12,000 square meters. With the advanced facilities from Germany, Swiss and Japan, and a highly experienced design and engineering team, ABIS builds multi-cavity molds to exacting tolerances, providing the critical structural foundation for leading manufacturing companies to produce high precision mold.

ABIS Mold which engaged in :

1. Cold&Hot Runner/ Single&Multi- Cavity-Injection moulding
2. Single&Multi- Shot
3. Die Cast-Aluminum&Zinc
4. Inserting Mold
5. Overmolding
6. Prototype Tooling
- 7 Mass Production

Servicing various markets including Automotive & Aviation, Household & Industrial, Electronics & Telecommunications, Medical & Healthcare, OA equipment, Consumer Packaging , Personal care, and Sports, ABIS helps clients optimize productivity and minimize manufacturing costs, strengthening the ability of OEM to compete effectively on a global basis.

our highly skilled journeyman tool makers have been developing and passing down the intricate knowledge required to build tolerance critical tooling. Offering high-precision mold-making, molding capabilities coupled with expert design / engineering has helped position ABIS as the premier, full-service, plastic injection molder / mold-maker in China.

ABIS applies advanced software for mold design-Auto CAD, UG, Solid works and ProE etc. So far, ABIS has received the "ISO 9001" , "ROHS" green, SGS certificate.



Equipment list

NAME OF MACHINE	BRAND	Q'TY	PL
CNC	DMG	1	G
CNC	YCM-FP66A	2	Ta
EDM AQ35L	SODICK	3	Ja
EDM	CHARMILLES-35P	2	Sw
EDM	TAIWAN NUMERIC CONTROL	6	Ta
digital display milling machine	YINGSHUN	8	Ta
digital display grinding machine	SUHRE	8	Ta
Injection molding machine	JIANDA	8	Ch
Injection molding machine	HAITIAN	11	Ch
Injection molding machine	FANUC	1	Ja
Computer	HAIER, SAUSUNG	15	Ch
JD12-300 digital display projection apparatus	Projector	1	Ch
3 Dimension Coordinate	DABAO	1	Ta
Wire cutting machine	QIGNYUAN	4	Sh
Wire EDM AQ327L	SODICK	2	Ja



## Customized mold

### 1. Detailed description of Custom Plastic Mould:

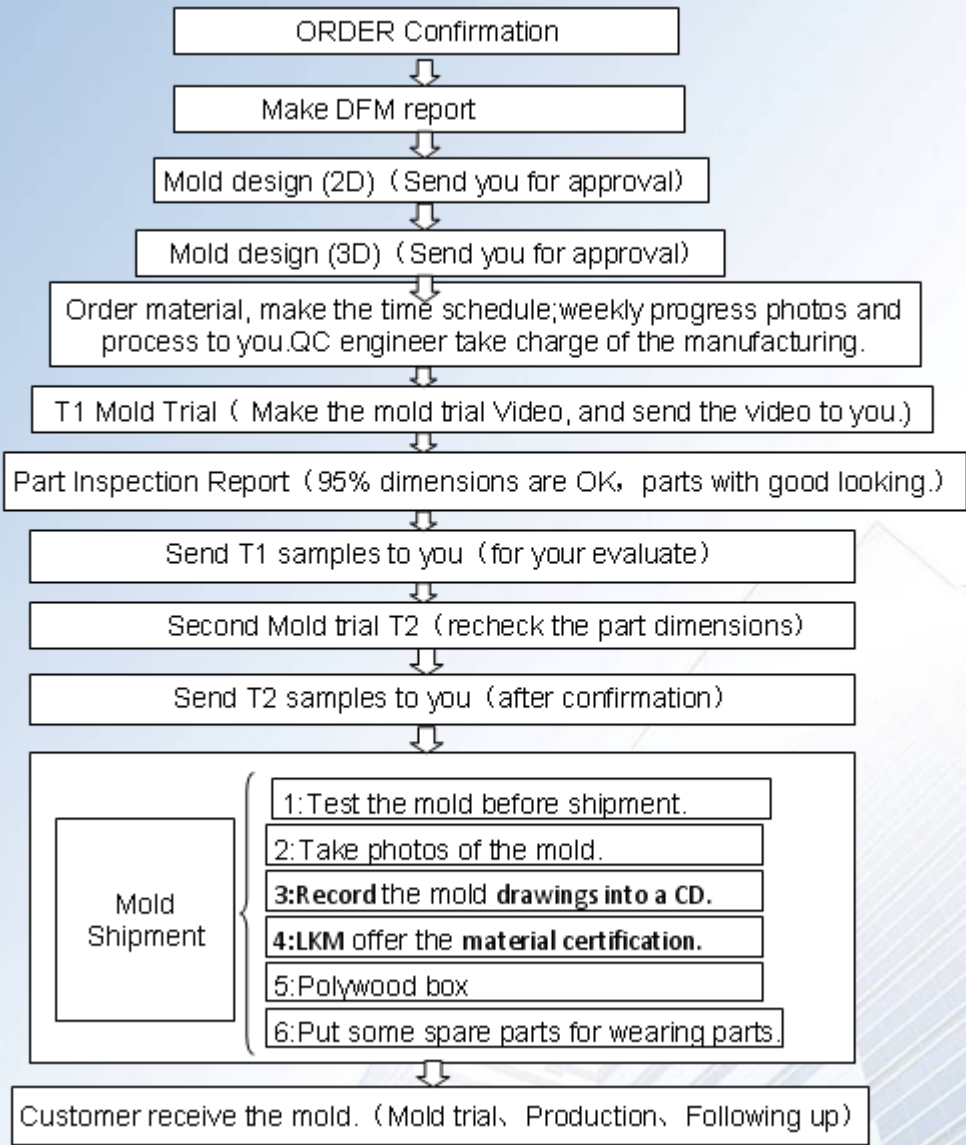
Cavity/Core Material	718H,P20,NAK80,2316,2738,DIN2344,H13 and available
Product Material	ABS,PC,PP,PVC,POM,PMMA,PS,PE,PET,RUBBER Silicone,PA,PBT,PEI,etc
Base	LKM or by requested
Structure	Double Color injection mold,Solid Mold,Insert Mold,Mold with Slide,Mold with Lifter



Runner System	Hot runner,Cold runner
Cavity	Single cavity,multi cavity by requested
Finish	Corrosion word,Mirror finish,Brushed
Mold standard	HASCO,DME,MISUMI, or by requested etc
Software	STEP and X-T,UG,pro-E
Tolerance	+/-0.05mm
Design time	5-7 day
Sample time	1 week
Production time	3-5 weeks,depends on mold structure
Main technique	Milling,Grinding,EDM,Wire-cutting,Engraving,CNC etc
Longevity	0.5-1 million shots
Packing	Wooden case,PE,or by requested

## 2. Custom Plastic Mould making process

# ABIS WORKING PROCESS



## Mould packaging :



## Mold Parking



**ABIS**  
ABIS Tooling & Mold

### Contact me :

ABIS MOLD TECHNOLOGY CO., LTD

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Fax: +86 -755-28960682

Add: Building B#, YingKeli Industrial Park, LongDong Community, LongGang District, S  
518116

### OUR CERTIFICATE:



# 认证证书

此证书授予

深圳市艾比斯精密五金塑胶有限公司

认证地址：深圳市龙岗区龙岗街道龙东社区沙背坳福利工业园C栋一层

符合 ISO/TS 16949:2009 质量管理体系标准

认证范围：

塑胶制品（把手）的生产（不包括 7.3 产品设计）

注册号:	首次注册日期:	本次发证日期:
77463/A/0001/SM/2II	2017年1月3日	2017年1月3日
组织机构代码:	注册有效期:	IATF No:
91440300553884491N	2018年9月14日	0255925

发证人:  认证经理

本证书信息可在国家认证认可监督管理委员会官方网站 ([www.cnca.gov.cn](http://www.cnca.gov.cn)) 上查询。  
URS (中国) 地址: Room 805, 806, Block 3, Tianyi International Building  
of Huzhou street No. 589 in Hangzhou City, Zhejiang Province of China. 电话: 0571-86700691



# Certificate of Registration

This certificate has been awarded to

**Shenzhen ABIS Precision Hardware Plastic Co. Ltd**

Floor1, Building C, Sha Bei Li Ying Keil Industrial Park LongDong Community, Longgang Street, LongGang District, Shenzhen City, Guangdong Province, China

in recognition of the organization's Quality Management System which complies with

**ISO/TS 16949:2009**

The scope of activities covered by this certificate is defined below

**Manufacture of Plastic Parts (Handles) (Excludes Product Design under Clause 7.3)**

Certificate Number:	Date of Issue of Certification Cycle:	
77463/A/0001/SM/En	03 January 2017	
Issue No:	Expiry Date:	IATF No:
1	14 September 2018	0255925

Issued by:  On behalf of the Schemes Manager





BEIJING HANGXIE CERTIFICATION CENTER CO.,LTD.  
**QUALITY MANAGEMENT SYSTEM  
CERTIFICATION**

**ABIS MOLD TECHNOLOGY(HK)CO.,LTD**

Organization Code: 55388449-1

No.102,Building B, Ying Keli Industry Area, Longgang District, Shenzhen,China. PC 518116

*is in conformity with*

**GB/T19001-2008 (ISO9001:2008)**

*This certificate is covering the following product scope*

**Plastic Mold Development and Manufacturing; Plastic Products Production**

**(Not Include the Products With Administrative Licensing )**

*Registration No.* 03415Q20263R0M

The Duration of Validity :Feb . 10, 2015—Feb . 09, 2018



MANAGEMENT SYSTEM  
CNAS C034-Q



General Manager: 

BEIJING HANGXIE  
CERTIFICATION CENTER CO.,LTD.